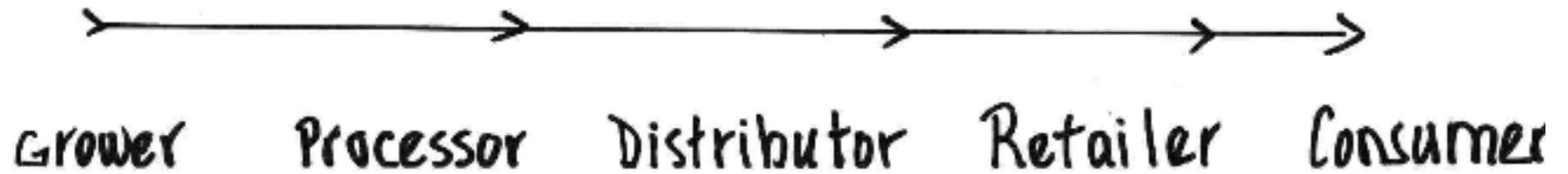


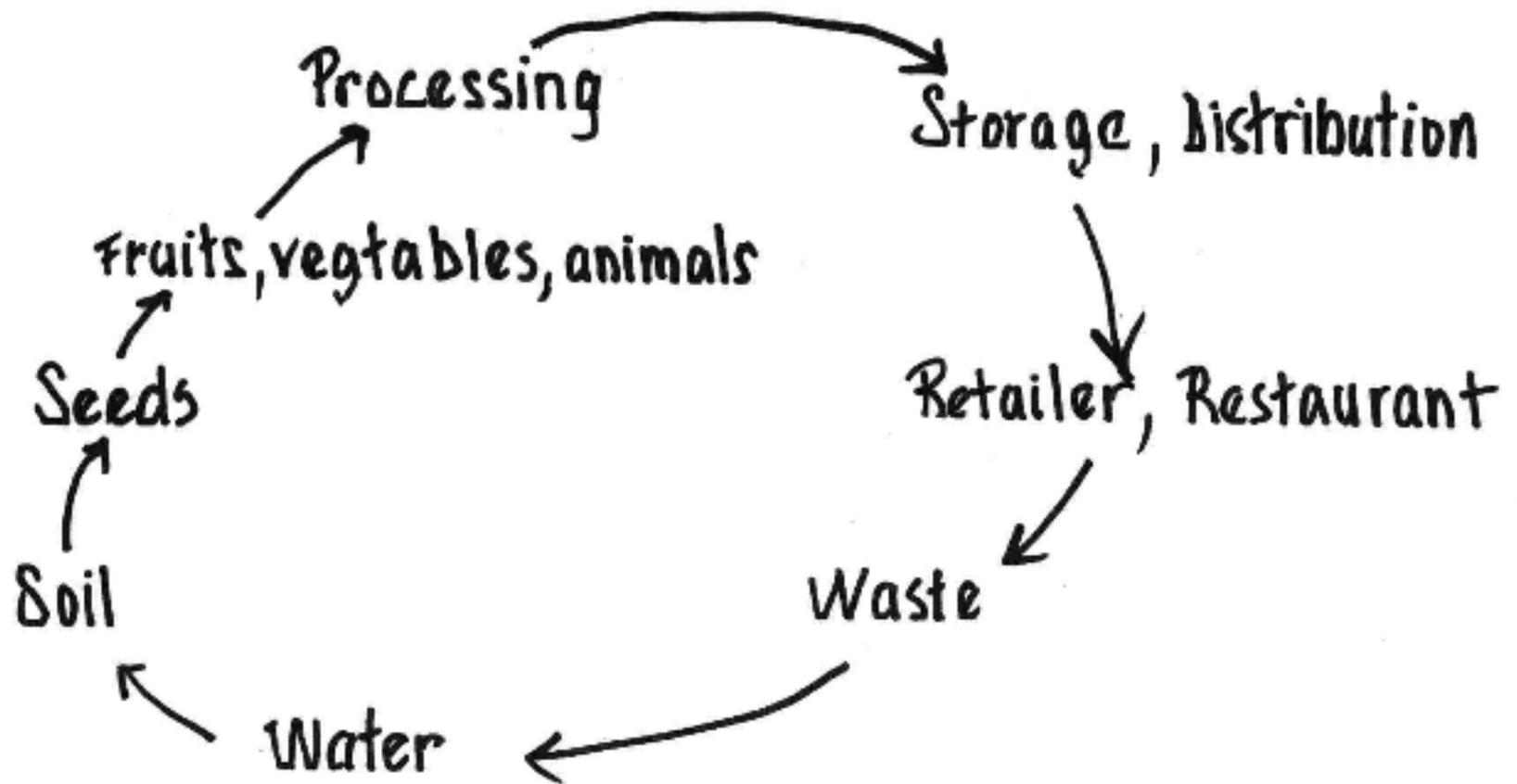
Supply Chain Evolution



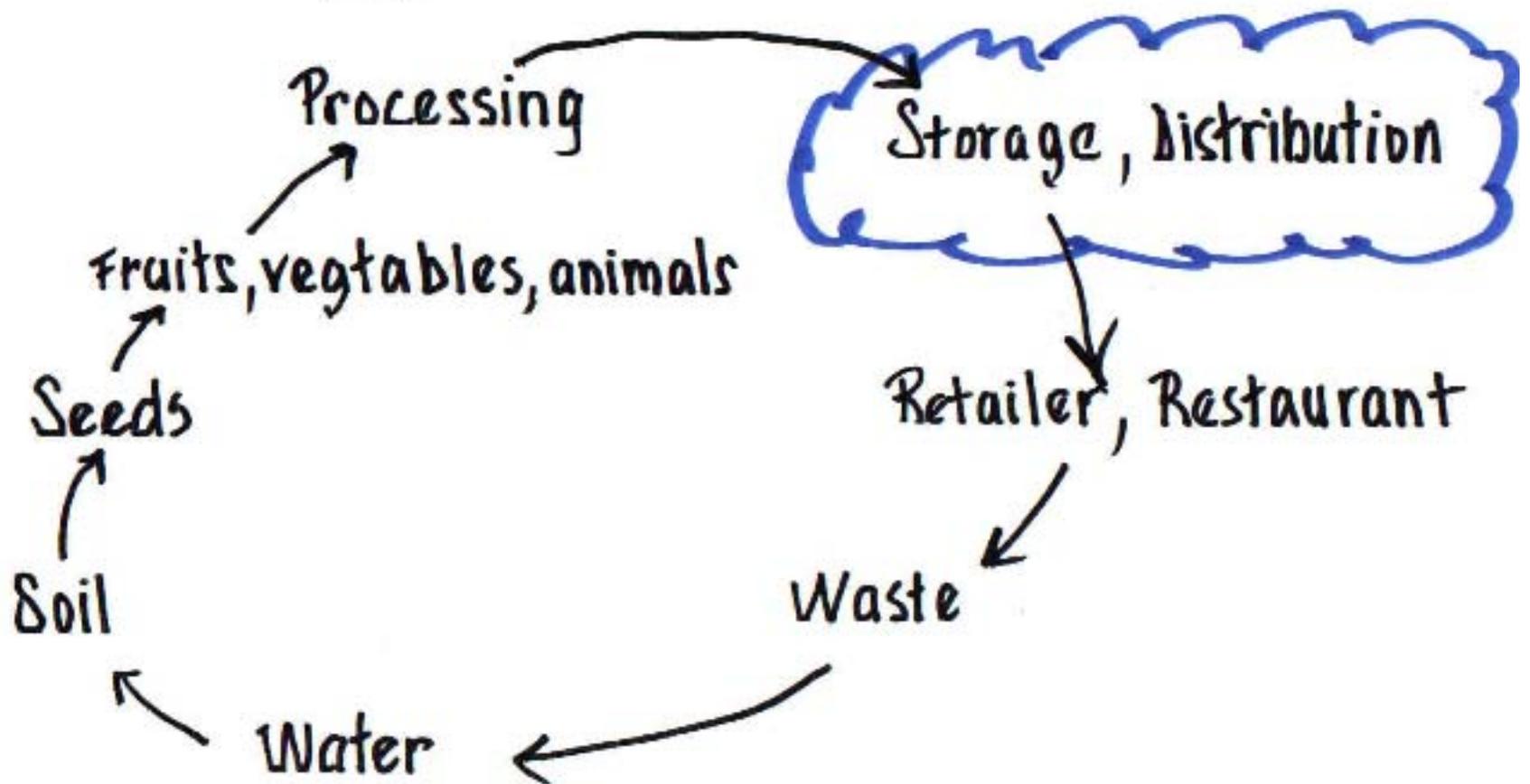
Supply Chain Evolution



Supply Chain Evolution



Supply Chain Evolution



Supply Chain Evolution

VALUE

NETWORKS

Supply Chain Evolution

Life Cycle Assessment