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| U.S. DEPARTMENT OF AGRICULTURE CONTAINER EXAMINATION WORKSHEET TABLE VI – GLASS CONTAINERS (Bottles, Jars) | PRODUCT _____ TYPE AND SIZE OF CONTAINER _____ | LOT NO. _____ LOT SIZE* _____ CONTRACT NO. _____ |
|---|---|--|

| | | |
|---|---|-------------------------------------|
| Name and Address of Applicant _____ _____ _____ | INSPECTION STATUS OF LOT* <input type="checkbox"/> ORIGINAL <input type="checkbox"/> RESUBMITTED | INSPECTION POINT _____ _____ |
| CODES AND APPROXIMATE NO. OF CONTAINERS PER CODE* _____ _____ | | |
| *As stated by applicant. | | |

| <input type="checkbox"/> Normal <input type="checkbox"/> Tightened <input type="checkbox"/> Reduced | CODE _____ _____ _____ | No. of Sample Units | CRITICAL | | MAJOR | | TOTAL <i>(Minor, Critical, and Major Defects)</i> | |
|---|--------------------------------------|---------------------|--|----|---|----|--|----|
| | | | AQL: 0.25 <i>If other specify _____</i> | | AQL: 1.5 <i>If other specify _____</i> | | AQL: 6.5 <i>If other specify _____</i> | |
| | | | Ac | Re | Ac | Re | Ac | Re |
| | First Sample | | | | | | | |
| | Second Sample | | | | | | | |
| | Total Sample | | | | | | | |

| Defect No. | Type of Defect | 1 st Sample | 2 nd Sample | Defect No. | Type of Defect | 1 st Sample | 2 nd Sample |
|------------|---|------------------------|------------------------|------------|---|------------------------|------------------------|
| | Type or size of container or component parts not as specified | NONE PERMITTED | | 2 | Bird swing (glass appendage inside container) | | CRITICAL |
| 1 | Closure not sealed, crimped, or fitted properly (a) Heat processed | CRITICAL | | 3 | Broken or leaking container | | CRITICAL |
| 101 | (b) Non-heat processed | MAJOR | | 207 | Cap (non-heat processed): (a) Cross-threaded | | Minor |
| 201 | Dirty, stained, or smeared container | Minor | | 208 | (b) Loose but not leaking | | Minor |
| 202 | Chip in glass | Minor | | 106 | (c) Pitted rust | | MAJOR |
| 203 | Stone (unmelted material) in glass | Minor | | 4 | Cap (heat processed); Cross-threaded or loose | | CRITICAL |
| 204 | Pits in surface of glass | Minor | | 107 | (b) Pitted rust | | MAJOR |
| 205 | Sagging surface | Minor | | 209 | Sealing tape or cell band (when required): (a) Improperly placed | | Minor |
| 206 | Bead (bubble within glass): (a) 1/8 inch to 1/16 inch in diameter | Minor | | 108 | (b) Not covering juncture of cap and glass | | MAJOR |
| 102 | (b) Exceeding 1/8 inch in diameter | MAJOR | | 109 | (c) Ends overlap by less than 1/2 inch | | MAJOR |
| 103 | Checked | MAJOR | Checked | 110 | (d) Loose or deteriorating | | MAJOR |
| 104 | Thin spot in glass | MAJOR | | 111 | Missing or torn outer safety seal | | MAJOR |
| 105 | Blister (structural defect) | MAJOR | | 112 | Inner safety seal - missing , torn, poor seal | | MAJOR |

| TABLE XII – LABEL, MARKING, OR CODE | | | | | | | |
|-------------------------------------|--|-------|--|-----------------|------------------------------|--|-------|
| 101 | Not specified method | MAJOR | | 202 | Torn or mutilated | | Minor |
| 102 | Missing (when required) | MAJOR | | 203 | Text illegible or incomplete | | Minor |
| 103 | Torn or scratched, obliterating any marking on the label | MAJOR | | 204 | In wrong location | | Minor |
| 104 | Incorrect | MAJOR | | OTHER (Specify) | | | |
| 201 | Loose or improperly applied | Minor | | | | | |

| | Minor | Major | Critical | Total | ACTION TAKEN BASED ON FIRST SAMPLE |
|----------------------|-------|-------|----------|-------|--|
| First sample | | | | | <input type="checkbox"/> LOT ACCEPTED <input type="checkbox"/> LOT REJECTED <input type="checkbox"/> SECOND SAMPLE |
| Second sample | | | | | ACTION TAKEN ON SECOND SAMPLE (If required) |
| Grand total | | | | | <input type="checkbox"/> LOT ACCEPTED <input type="checkbox"/> LOT REJECTED |
| DATE INSPECTED _____ | | | | | SIGNATURE OF INSPECTOR (Print and Sign Name) _____ |

REMARKS